

ZS 高效筛粉机运行确认书
OQ

版本: 2013-08-03

*****有限公司

2013 年 8 月

ZS High-Efficiency Sieve Powder Machine Operational Qualification Plan				
Project	Department	Name	Signature	Date
Draft				
Review				
Approval				

Verify implementation time: _____ 至 _____

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1、Verify the project name:

ZS High-Efficiency Sieve Powder Machine Operational Qualification

2、Equipment description

The ZS high-efficiency powder sieve is a crucial piece of equipment in pharmaceutical production. It feeds material through an inlet, separates it using screens with different mesh sizes and layers, and discharges the material into collection bags via gravity.

3、Verification purpose

By confirming the operation of the ZS high-efficiency powder separator, evaluate whether the system meets the requirements and operates normally; investigate and confirm the operational performance of the ZS high-efficiency powder separator, check if the standard operating procedures align with the actual operation of the equipment, and test if all performance indicators of the installed equipment meet the technical requirements. Confirm that the equipment runs smoothly during no-load operation, with all operating parameters meeting design specifications.

4、Verification Team members and responsibilities

Department	Name	Responsibilities
		Responsible for drafting validation protocols, consolidating and analyzing data during the validation process, and writing validation reports.
		Responsible for determining equipment operation status and implementing and confirming other validation-related steps.
		Responsible for determining equipment operation status and implementing and confirming other validation-related steps.
		Review verification plans and reports, and oversee implementation..
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		implementation.
		Review verification plans and reports, and oversee implementation.

5、Verification Content

5.1.Pre-check before operation confirmation::

Number	Project	Acceptance standards	Verification method	Verification result	Qualified/Unqualified	Inspector /Date	Reviewer/ Date
1	Confirm if the installation is complete						
2	Is on-site instrument calibration being performed?						
3	Lubricating grease for the transmission section						
4	Is there any foreign object inside the device?						
Note							

5.2.Safety device operation verification: :

Number	Project	Acceptance standards	Verification method	Verification result	Qualified/Unqualified	Inspector /Date	Reviewer/ Date
1	Transmission guard cover						
2	leakage protection						

3	Explosion-proof safety device						
Note							

5.3.the equipment is running idle

Number	Project	Acceptance standards	Verification method	Verification result	Qualified/Unqualified	Inspector/Date	Reviewer/Date
1	All parts of the machine should operate smoothly without any abnormal noise.						
2	The power on/off button has corresponding indicator lights.						
Note							

5.4.The equipment is operating under load.:

Number	Project	Acceptance standards	Verification method	Verification result	Qualified/Unqualified	Inspector/Date	Reviewer/Date
1	Screening fineness						
2	noise						
Note							

Note: * Acceptable standards refer to technical requirements.*

Verification method: This includes a description of the instruments used for testing and the sampling method.

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6、Operation Qualification outstanding items checklist

Operation Qualification outstanding items checklist				
Number	Outstanding items	Handling measures	Inspector	Note

7、Operation Qualification deviation form

Operation Qualification deviation form				
Number	Outstanding items	Handling measures	Inspector	Note

8、Operation Qualification summary report

Operation Qualification summary report
Fangyuan Machinery

Inspector: _____

Reviewer: _____